Customized Metal Sintering Furnace Powder Metallurgy with Multiple Electric

Basic Information

Place of Origin: CHINABrand Name: OEM

Certification: CE Certification

Model Number: OEM
Minimum Order Quantity: Negotiable
Price: Negotiable

Packaging Details: Carton, pallet, wooden case or according to

customer's package requirements

• Delivery Time: 30 working days

Payment Terms: 30% deposit + 70% T/T before shipping

Supply Ability: 20 sets per month



Product Specification

Name: Metal Sintering Furnace

• Feature: Multiple Electric

Dimension(L*W*H): Custom

Cooling Method: Internal Circulation Cooling

• Max Operating Temp: 2450 ° C

• Application: Silicon Carbide Recrystallization

Highlight: vacuum tempering furnace,

high vacuum furnace

Product Description

Customized Metal Sintering Furnace, Sintering Furnace Powder Metallurgy

Metal Sintering Furnace Application:

Vacuum Sintering Furnace Mainly used for recrystallization of silicon carbide

Metal Sintering Furnace Main technical

Maximum operating temperature: 2450 ° C

Common temperature: 2400 ° C

Heating method: induction heating

Working gas in the furnace: nitrogen argon

Temperature uniformity: ≤ ± 10 ° C

Temperature control accuracy: ±1 °C

According to the needs of the sintering process time, multiple electric furnaces can be arranged in a single power supply, and the heating and cooling of the individual furnaces can be respectively performed to achieve continuous operation.

Temperature measurement: WRe5/26 thermocouple (0-1700 °C) + US RATEK dual colorimetric infrared thermometer (1000-3200 ° C); US RATEK monochrome infrared thermometer (300-1100 ° C) + US RATEK double ratio Color infrared thermometer (1000-3200 ° C)

Temperature control: PID intelligent program control and manual control

Superior process performance, making product quality a new step

The silicon carbide sintering furnace has excellent process performance, and the produced product has uniform particles, complete reaction, high carbon content and good quality;

The device has data recording and dumping functions, and the data can be viewed through the historical curve and can be transferred to the mobile storage medium;

Energy-saving, special coil and insulation structure, stable power output and high electrical efficiency.

| Volume (L) | 192 | 350 | 484 | 1920 |
|--------------------------------|--|--------------|--------------|--------------|
| Rated temperature (°C) | 2400 | 2400 | 2400 | 2400 |
| Limit temperature (°C) | 2450 | 2450 | 2450 | 2450 |
| Effective heating zone (mm) | 400X400X1200 | 500X500X1400 | 550X550X1600 | 800X800X3000 |
| Power (KW) | 150 | 250 | 350 | 550 |
| Frequency (HZ) | 1500 | 1000 | 1000 | 1000 |
| Temperature control method | Japanese island electric thermostat | | | |
| heating method | Induction heating | | | |
| Vacuum system | Spool valve vacuum pump + Roots vacuum pump | | | |
| Sintering atmosphere | N2, Ar2, etc. | | | |
| Rated power supply voltage (V) | 380 | | | |
| Rated heating voltage (V) | According to the design, configure the transformer | | | |
| Vacuum limit (pa) | 40 (vacuum cold state) | | | |





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