# Electrode Arc Melting Furnace For EAF LF

### **Basic Information**

Place of Origin: CHINABrand Name: OEM

Certification: CE Certification

Model Number: OEM
 Minimum Order Quantity: Negotiable
 Price: Negotiable

Packaging Details: Carton, pallet, wooden case or according to

customer's package requirements

• Delivery Time: 30 working days

• Payment Terms: 30% deposit + 70% T/T before shipping

• Supply Ability: 20 sets per month



## **Product Specification**

Type 1: Contacting Pad
Type 2: Contact Block
Type 3: Copper
Type 4: EAF
Type 5: LF
Type 6: VOF

Highlight: eaf electric arc furnace,
 direct arc electric furnace

#### **Product Description**

Electric Arc Furnace contacting block pad electrode clamping unit

#### Application:

This product found its application in the following industries Steel Plants (EAF, LF Etc.)
Ferro Alloy Plants
Calcium carbide Plants
Furnace manufacturers etc.

#### **DESIGN CRITERIA:**

HIGH RELIABILITY, MINIMIZE EXISTING MODIFICATION, OPTIMIZE ENERGY SAVING.

NUMBER of EACH ELECTRODE ARM: 1 SET (PHASE 1,2,3,)

#### **EACH ELECTRODE ARM TYPE:**

Water Cooled Rectangular Box Type

: Steel Plate Inside And Copper Plate Outside.

These Plate Are Welded Together By A Special "Explosion" Welding Process.

#### **BODY COMPLETE WITH:**

- Copper Plates For Connecting The Water-Cooled Power Cables.
- Copper Heads For Connecting The Contact Plate Of The Electrode Clamp.
- Connections For Cooling Water And Hydraulic Fluid For Clamp Opening Cylinder.
- The Main Body Of Lateral Electrode Arm Forms An Elbow In The Front So As To Minimize The Diameter Of The Electrode Pitch Circle.
- The Main Body Of The Central Electrode Arm Is Suitably Shaped In Height To Achieve The Triangulation Phase.
- Water Cooled Copper Contact Plate To Feed The Current To The Electrode.
- Water Cooled Electrode Clamping Band Made Of Welded Non Magnetic Steel Plate, And Complete With Electrical Insulated Shaped Skids For Clamping The Electrode.

Electrode Locking And Clamp Opening Device Consisting Of:

- Simple Acting Cylinder For Clamping Opening.
- Package Of Disk Spring To Lock The Electrode Against The Contact Plate.
- Rod To Actuate The Electrode Clamping Band.

Set Of Insulating Materials For The Electrical Insulation Between Rod And Electrode Clamping Band.

Set Of Material For Electrical Insulation Of:

Electrode Arm From The Head Of The Electrode Lifting Column.

Electrode Skids From Clamping Band.

Set Of Hoses And Pipe For Cooling Water And Hydraulic

de Dia.	mm	Transformer			Arm		Water cooling	
		nt	Seconda ry current KVA	nce EAF Ton	cross sectio n H×W mm	iivina/meduim i	Consu mption M3/h	Connect ing pipe
Ф300	Ф620-Ф800	3200	7.7	5	l .	5/water base 0.4/Air	8	G1/2"
Ф350	Ф700-Ф950	5500- 8000	12.2-17.7	10		5/water base 0.4/Air	8	G1/2"
Ф350- Ф400	Ф800-Ф1120	8000	17.715	15	450×2 60	5/oil,water base	10	G3/4"
Ф400	Ф800-Ф1150	ロクちい	17.32- 26.7	20	500×3 60	5/oil,water base	14	G3/4"



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